

WO 2004/041503

PCT/US2003/033186

10. An apparatus for injection molding and in-mold coating an article, said apparatus comprising:

- at least two mold members (12,14) defining a mold cavity (16);
- means (30) for injecting a molten resin into a mold cavity (16) to form a molded article therein;
- means (32) for injecting a coating composition into the mold cavity (16) and onto the molded article; and
- means for determining when at least a surface to be coated of the molded article has reached a modulus sufficient to support said coating composition.

REPLACED BY
ART 19 AMDT